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Research Article

Production and optimization of polyhydroxyalkanoates (PHAs) from *Paraburkholderia* sp. PFN 29 under submerged fermentation



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ABSTRACT

Background: Polyhydroxybutyrate (PHB) and polyhydroxybutyrate-*co*-hydroxyvalerate (PHBV) are the most common polyhydroxyalkanoates (PHAs). They are important candidates for biodegradable plastics that accumulate in the cytoplasm in the form of intracellular granules under unbalanced growth conditions. The present study focused on the production and optimization of PHAs from *Paraburkholderia* sp. PFN29 for the first time under submerged fermentation.

Results: Two hundred bacterial isolates were collected from soil samples in Thailand, six of which were found to accumulate PHB using the Nile red staining method. Six isolates were identified by 16S rDNA gene sequencing and were shown to be closely related to the genera *Azotobacter*, *Sphingobium* and *Paraburkholderia*. The best strain, *Paraburkholderia* sp. PFN29, showed the highest PHB concentration $(5 \pm 0.17 \text{ g/L})$. Optimization of PHB accumulation was achieved in modified medium containing 3% (w/v) glucose, and 0.1% (w/v) (NH₄)₂Fe(SO₄) with incubation at pH 7.0 and 35°C for 96 h with shaking at 200 rpm. In preliminary PHBV synthesis, PFN29 was utilized to synthesize PHBV from glucose and organic acids (levulinic acid and propionic acid). ¹H nuclear magnetic resonance (¹H NMR) spectroscopy and gas chromatography-mass spectrometry (GC/MS) analyses confirmed the extracted PHAs compared to standard PHB and PHBV.

Conclusions: PFN29 can be used for feasible PHB production with a PHB content of up to 97.3% of 5.14 ± 0 . 17 g/L CDW. The PHBV concentration can be further improved by optimizing the production parameters

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as cosubstrates. The present study provides useful data on PHA production by *Paraburkholderia*, which may be used as a candidate species for commercial PHA production.

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1. Introduction

Polyhydroxyalkanoates (PHAs) are intracellular biodegradable polyesters that act as energy reserves under limiting nutritional conditions in the presence of excess carbon [1]. PHAs can be divided into two major classes based on the number of carbon atoms in the monomeric units. First, there is short-chain-length PHA (scl-PHA, C3-C5), which includes polyhydroxybutyrate (PHB) and polyhydroxybutyrate-co-hydroxyvalerate (PHBV). PHBV is a copolymer of hydroxybutyrate (HB) and hydroxyvalerate (HV) and is synthesized in medium with even- and odd-numbered carbon substrates (e.g., acetate, propionate and verlerate) to incorporate HV units into PHBV [2]. PHBV with a higher HV content shows greater flexibility, augmented plasticity, lower crystallinity and a lower crystallization rate [3] and has been employed in several important research fields, such as tissue engineering, biomaterial science, and biodegradable packaging [4]. The second class consists of medium-chain-length PHA (mcl-PHA, C6-C14), including homopolymers (such as polyhydroxyhexanoate, PHHx, and polyhydroxyoctanoate, PHO) and heteropolymers (such as polyhydroxyhexanoate-co-hydroxyoctanoate, PHHxHO) [5]. Industrially produced PHAs include PHB, PHBV, PHO, polyhydroxydecanoate (PHD) polyhydroxypentenoate (PHPE), polyhydroxy butyrate-co-hydroxyhexanoate (PHBHHx) and polyhydroxy butyrate-co-hydroxybutyrate (PHBHB) [6].

The genus Burkholderia (previously part of Pseudomonas) belongs to the class Betaproteobacteria and includes more than 100 species of gram-negative, aerobic, rod-shaped bacteria with validly published names (www.bacterio.net/burkholderia.html) [7,8]. Recently, this genus has been proposed to be divided into two genera according to phylogenetic clustering: one is a genus retaining this name and consisting mainly of animal and plant pathogens (i.e., Burkholderia cepacia complex (BCC) and B. pseudomallei and close relatives) and a new genus, Paraburkhoderia and Caballeronia, including environmental bacteria isolated from soil, water and endophytes [7,8,9]. Paraburkhoderia resembles the genus Burkholderia, and the morphological and metabolic characteristics are generally similar to those of the genus Burkholderia [7]. Studies on PHA production in the Burkholderia genus were initiated in the 1990s, and several Burkholderia spp. have been reported previously [10]. For example, B. cepacia ATCC 17759 produced maximal PHA production after 96 h (8.72 g PHA/L broth and 51.4% dry cell weight) using a detoxified sugar maple hemicellulosic hydrolytsate as a potentially inexpensive carbon source [1]. PHB may be produced by a few Paraburkholderia species. For example, P. sacchari IPT101 produced PHB using sugars and inhibitors of softwood hemicellulose hydrolysates as carbon sources, and the maximum cell dry weight reached 6.7 \pm 0.1 g/L with 71 \pm 5% PHB [6]. P. xenovorans LB400 was grown in M9 minimal medium with xylose (PHB_x), mannitol (PHB_m) or glucose (PHB_g) as the sole carbon sources, indicating that modifying the sugar used as the carbon source may be useful in tuning the structural properties of PHB and its performance as a component of electrospun scaffolds to better fit specific biomedical applications [11]. Furthermore, PHBV production was one of the few published findings on this genus and proved to be interesting for future industrial applications. This research focused on production and optimization of PHB and included a preliminary study of PHBV production by PHA-producing bacteria isolated from fifteen soil samples in Thailand. The polyesters produced were characterized using ¹H nuclear magnetic resonance (¹H NMR) spectroscopy and gas chromatography-mass spectrometry (GC/MS) analyses to determine their functional groups and chemical structure.

2. Material and methods

2.1. Sample collection and isolation of bacterial strains

Fifteen soil samples were collected from mangrove forests, palm tree gardens, paddy field soils, compost soils and forest soils in Thailand, kept in plastic bags, marked with collection details and protected from light and refrigerated at 4°C to screen for the best PHB production. One gram of soil sample was serially diluted with sterilized distilled water and plated on minimal agar with Na₂-HPO₄.7H₂O 30 g/L, KH₂PO₄ 15 g/L, NaCl 2.5 g/L, NH₄Cl 5 g/L, MgSO₄ 2 g/L, CaCl₂ 0.1 g/L, glucose 0.4 g/L and agar 20 g/L and the pH was adjusted to 7. The plates were incubated at 30°C for 3–5 d. Several hundred colonies were selected and subsequently restreaked on nutrient agar plates. Cultures were maintained on nutrient agar plates and minimal agar plates at 4°C and subcultured monthly. The glycerol stock culture was maintained on nutrient agar slants overlaid with 20% (v/v) glycerol and maintained at –20°C.

2.2. Preliminary screening on Nile red agar plates for PHB production

All bacterial isolates were grown on modified minimal agar containing Na₂HPO₄,7H₂O 30 g/L, KH₂PO₄ 15 g/L, NaCl 2.5 g/L, NH₄Cl 5 g/L, MgSO₄ 2 g/L, CaCl₂ 0.1 g/L, glucose 10 g/L, agar 20 g/L, and Nile red dye (Sigma-Aldrich, USA) dissolved in dimethylsulfoxide (DMSO) at a final concentration of 0.5 μ g dye per ml of medium [12]. The plates were incubated at 30°C for 3 d. The agar plates were exposed to ultraviolet light (312 nm) to detect the accumulation of intracellular PHB granules in bacteria. Colonies with bright orange fluorescence were selected for further studies. The DH5 α strain of *Escherichia coli* was used as a negative control.

2.3. PHB production and extraction in submerged fermentation conditions

PHB-producing bacterial isolates were grown in 100 ml of nutrient broth with 1% (w/v) glucose in 250-ml Erlenmeyer flasks. The medium was inoculated with 10% (v/v) 24 h-old culture (O.D.₆₀₀ = 0.8) as a starter and incubated with rotary shaking at 200 rpm at 30°C for 72 h. After 72 h, the cells were harvested by centrifugation at 9,100 × g for 10 min at 4°C. The cell dry weight (CDW) in grams per litre was determined. Measurements were performed in triplicate.

The PHB extraction method was modified by Hahn et al. [13]. Briefly, the cell pellet was washed with 0.85% NaCl solution. Chloroform and 5% (v/v) sodium hypochlorite were added to the cell pellets according to the following ratio: 10 ml chloroform to 10 ml of 5% (v/v) sodium hypochlorite per 1 g of pellet weight.

The mixture was placed at 30°C with shaking at 150 rpm for 12 h and then centrifuged at $9,100 \times g$ for 10 min at room temperature, resulting in a three-phase solution with the lower phase of chloro-form containing PHB. The chloroform phase solution was carefully transferred to a fresh tube, and 2 volumes of 70% (v/v) methanol were added to the chloroform solution. The remaining solution was concentrated by a rotary evaporator. The white precipitate was washed twice with 95% (v/v) ethanol and then air-dried at room temperature for 24 h. The PHB concentration (g/L) and % PHB content were calculated. Measurements were performed in triplicate.

2.4. Phylogenetic and phenotypic characterization of the selected PHBproducing bacteria

The morphological and physiological properties of the strain analysed for PHA production were investigated according to Bergey's Manual of Determinative Bacteriology 9th ed [14], Gram staining and biochemical characterization using API 20 NE (bioMérieux, France). Molecular identification was performed by 16S rDNA sequencing analysis. Genomic DNA from this isolate was extracted using a modified method by Kieser et al. [15]. The 16S rDNA sequence was amplified using the universal oligonucleotide primers 16SmetaF (5'-AGAGTTTGATCCTGGCTCAG-3') and 16SmetaR (5'-GGTTACCTTGTTACGACTT-3') described by Lane [16], and the sequence was compared with 16S rDNA sequences from Gen-Bank using the BLAST database on the NCBI website (http:// www.ncbi.nlm.nih.gov/BLAST/). Multiple alignments of the sequences obtained were carried out with the program CLUSTAL X version 1.81 [17]. A phylogenetic tree was constructed according to the neighbour-joining method of Saitou and Nei [18] using the MEGA 5.1 program [19].

2.5. Optimization of culture medium constituents and conditions for PHB production

The strain vielding the highest amount of PHB was selected for studies on the effects of nutrient and environmental conditions. Starter culture (10%) was added to 100 ml of modified minimal medium pH 7.0 in 250-ml Erlenmeyer flasks. The effects of various carbon sources were studied by the addition of glucose, fructose, mannitol, galactose, xylose and sucrose individually at a final concentration of 1% (w/v). The medium with different carbon sources was incubated at 30°C with shaking at 200 rpm for 72 h. The carbon source concentration was prepared at 1%, 2%, 3%, 4% and 5% (w/v) of the final concentration of the best carbon sources as described above. The effects of different nitrogen sources were studied by adding different nitrogen sources, including NH₄Cl, (NH₄)₂SO₄, NH₄NO₃, (NH₄)₂Fe(SO₄), KNO₃, NaNO₃, NH₄H₂PO₄, (NH₄)₂HPO₄, yeast extract, peptone and casein, with the best carbon source. The medium with different nitrogen sources was incubated at 30°C with shaking at 200 rpm for 72 h. The concentration of the nitrogen source was varied from 0-0.3% (w/v). To determine the effect of pH, the strain was grown in medium containing the best carbon and nitrogen sources at the optimum concentrations. Media were prepared at pH 5.0, 6.0, 7.0, 8.0, 9.0 and 10.0 and incubated at 30°C with shaking at 200 rpm for 72 h. To determine the effect of temperature, media were prepared by using the carbon source, nitrogen source and pH producing the highest yield and incubated at different temperatures, including 25°C, 30°C, 35°C, 40° and 45°C, with shaking at 200 rpm for 72 h. The effect of incubation time was studied for 5 d (24, 48, 72, 96 and 120 h) with the best parameters for PHB production. The PHB concentration (g/L), % PHB content and CDW (g/L) were determined for all the samples in different experiments, which were conducted in triplicate.

2.6. Effects of co-carbon sources and concentrations on preliminary PHBV production

To produce PHBV, the best bacterial strain was cultivated in 250-ml Erlenmeyer flasks containing 100 ml of modified minimal medium containing co-carbon sources of 3% (w/v) glucose and different concentrations (0.05–0.5% (w/v)) of levulinic acid (Sigma-Aldrich, USA) and propionic acid (Sigma-Aldrich, USA). All flasks were prepared with a nitrogen source, nitrogen concentration and pH that provided the highest yield for PHB production and were incubated at 35° C on a rotary shaker (200 rpm) for 96 h. The PHBV concentration (g/L), % PHBV content and CDW (g/L) were determined for all the flasks in triplicate.

2.7. Transmission electron microscopy (TEM) analysis

For TEM analysis of PHB accumulation in cells, the bacterium was cultured in optimum modified minimal medium under moderate shaking at 200 rpm and incubated at 35° C for 120 h. Cell pellets were collected by centrifugation at $9,000 \times g$ and washed with distilled water. Cells were dissolved in 2% (w/v) glyceraldehyde and refrigerated at 4°C for fixation on grids and cross-sectional observation [20]. The cells were observed with a TEM-Hitachi HT7700 at 5000X magnification (Scientific Equipment and Research Division, Kasetsart University Research and Development Institute).

2.8. Characterization of extracted PHB and PHBV

The bacterial strain was cultivated in a suitable medium for PHB and PHBV production. The chemical structures of PHB and PHBV in cell extracts were investigated using ¹H NMR spectroscopy. The extraction samples were dissolved in chloroform in glass tubes, and NMR spectra were obtained on a Bruker AVANCE 300 FT-NMR spectrometer (Bruker, Germany), where proton (¹H) spectra were obtained at 300 MHz. [21]. A spectrum was recorded in deuterochloroform (CDCl₃, Sigma-Aldrich, USA) and was referenced to the residual nondeuterated solvent signal. PHB and PHBV standards (Sigma-Aldrich, USA) were examined using ¹H NMR to compare the chemical structure of PHA samples as a standard reference.

PHBV samples were transferred to the Office of Scientific Instrument and Testing, Prince of Songkla University, Thailand for monomer composition and PHBV content analyses using the modified method of Van-Thuoc et al [22] with GC/MS (7890 B GC-5977A MSD, Agilent, USA).

3. Results and discussion

3.1. Primary screening and isolation of PHB-producing bacteria

Among the two hundred isolates collected from soil samples in Thailand, sixty-four isolates emitted bright orange fluorescence upon exposure to ultraviolet light after the Nile red dye staining process, suggesting that they had the ability to accumulate PHB in the cells, while the isolates that did not produce PHB displayed a dark smear. Nile red dye is a lipophilic fluorescent dye that can quickly quantify intracellular lipid-like inclusions, most commonly triacylglycerols and PHB [23].

3.2. Quantitative screening of PHB production in submerged fermentation conditions

Sixty-four isolates were cultured in 250-ml Erlenmeyer flasks in 100 ml nutrient broth with 1% (w/v) glucose as the carbon source

for 72 h with rotary shaking at 200 rpm at 30°C for PHB extraction. The results revealed that twelve isolates could synthesize PHB granules. These six isolates-RFN04, WJN12, WJN18, PFN29, RFN32 and LSN52 had PHB concentrations of 1.76 ± 0.14 g/L, 0.19 ± 0.03 g/L, 0.14 ± 0.02 g/L, 2.96 ± 0.18 g/L, 1.02 ± 0.15 g/L and 1.97 ± 0.13 g/L, respectively, and the PHB content percentage in these cells was between 3.35% and 87.24% (Table 1). The remaining six isolates, WJN11, WJ13, WJ19, KDN38, KDN40 and KDN48, produced PHB concentrations less than 0.01 g/L. PFN29, which had the highest PHB concentration, was selected as a high-potential strain for further optimization studies aimed at maximizing PHB production in a submerged fermentation process.

3.3. Identification and phylogenetic studies based on 16S rDNA sequences

Based on the partial sequence of the 16S rDNA gene, the six isolates were assigned to four genera: Azotobacter, Sphingobium, Candidatus Burkholderia and Paraburkholderia. The GenBank accession numbers for the 16S rDNA sequences are shown in Table 1, and the phylogenetic tree of the six bacterial strains was studied using their 16S rDNA sequences, which revealed the closest resemblance for each genus (Fig. 1). The RFN04 and RFN32 sequences had 99% similarity with the sequence of Azotobacter vinelandii strain ISSDS-436 (EF620452). WIN12 and WIN18 sequences had 100% similarity with the sequence of Sphingobium barthaii strain KK22 (NR137223). PFN29 and LSN52 sequences were 99% identical to those of Candidatus Burkholderia schumannianae strain SD1099 (HQ849259) and Paraburkholderia phenoliruptrix (CP003864), respectively. Candidatus Burkholderia schumannianae is also known as Candidatus Paraburkholderia schumannianae or Paraburkholderia schumannianae [9,24]. The new genus Paraburkholderia includes plant growth-promoting species isolated from natural environments, which are used in agricultural crops to reduce the use of agrochemicals and encourage sustainable agricultural management strategies [25]. A few Paraburkholderia species, including P. sacchari DSM 17165 [26] and P. xenovorans LB400 [11] have previously been shown to be capable of producing PHB from a wide variety of carbon sources, but P. schumannianae has not previously been reported. As a result, this is a preliminary report for PHB production by the strain PFN29.

3.4. Optimization of PHB production by Paraburkholderia sp. strain PFN29

According to the experimental findings, a one-factor-at-a time technique under shaking flask conditions was used to study the effects of various parameters in modified minimal medium on PHB production by the strain PFN29, and the enhancement parameters revealed that optimizing cultivation parameters had a considerable impact on the rate of PHB production.

3.4.1. Effects of carbon sources and carbon concentrations

In this work, the PHB-producing bacterium PFN29 was cultured in modified minimal medium pH 7.0 for 72 h at 30°C with shaking at 200 rpm with various carbon sources. The results showed that the PHB concentration (2.63 \pm 0.06 g/L) and PHB content (82.67% of 3.27 ± 0.05 g/L CDW) were maximal when glucose was used for PHB production and bacterial cell growth (Fig. 2A). Comparable results have been reported for Vibrio azureus BTKB33 [27] and Ervthrobacter aquimaris [28]. Glucose is an easily assimilable substrate and promotes bacteria to produce more PHB [29]. In addition, mannitol and fructose were inferior, yielding PHB concentrations of 2. 27 ± 0.1 g/L (73.13% PHB content of 3.04 ± 0.08 g/L CDW) and 2.1 2 ± 0.12 g/L (68.61% PHB content of 3.07 ± 0.07 g/L CDW), respectively, but sucrose yielded the lowest PHB concentration of 0.18 ± 0.02 g/L (9.48% PHB content of 2.13 ± 0.15 g/L CDW). In the present study, all substrates were used as the sole carbon source to enhance PHB production, although glucose supported maximal PHB synthesis. Jiang et al. [30] reported that substrates derived from various carbon sources for PHA production can be classified into three categories: carbohydrates (simple sugars), triacylglycerol (oils from plants and fats from animals) and hydrocarbons (waste plastics). The substrates for PHA biosynthesis in bacterial cells are usually restricted to small molecules since bacteria have thick, rigid cell walls surrounding membranes. Large polymeric molecules cannot be transported into the cell, and extracellular transformation by either microorganisms or chemical processes is required for the use of polymeric molecules [30]. The types and compositions of PHAs produced by a biological system depend on the PHA synthase substrate specificity, the carbon sources supplied and the metabolic pathways functioning in the cells [31]. Since increasing the carbon source concentration may be directly related to cell growth and PHB synthesis, different glucose concentrations (1-5% (w/v), 10-50 g/L) were also investigated for this experiment, and 3% (w/v) glucose provided the highest PHB concentration (3.52 \pm 0.04 g/L) and PHB content (92.3% of 3.80 \pm 0.2 6 g/L CDW) and was selected for further experiments (Fig. 2B). When glucose concentration was increased, the growth and PHB concentration of PFN29 were decreased. According to Lasemi et al. [32], PHB production from A. beijerinckii was maximized at the desired concentration of glucose (50 g/L) as the carbon source; however, when the substrate concentration was increased to 60 g/L, the substrate consumption rate and cell growth were reduced, which was attributable to the presence of extra substrate above the optimum carbohydrate concentration. Excess glucose may inhibit cell growth.

 Table 1

 Identification of bacterial isolates by 16S rDNA sequencing and PHB accumulation.

Isolates (accession number)	16S rDNA gene (accession number) (%similarity)	CDW (g/L)	PHB concentration (g/L)	PHB content (%)
RFN04 (KY701515)	Azotobacter vinilandii (EF620452) (99%)	10.84 ± 1.24	1.76 ± 0.14	16.2
RFN32 (KY701518)	Azotobacter vinilandii (EF620452) (99%)	10.52 ± 0.77	1.02 ± 0.15	9.66
WJN12 (KY701516)	Sphingobium barthaii (NR137223) (100%)	4.09 ± 0.05	0.19 ± 0.03	4.18
WJN18 (KY701517)	Sphingobium barthaii (NR137223) (100%)	4.27 ± 1.10	0.14 ± 0.02	3.35
PFN29 (KY425763)	Candidatus Burkholderia schumannianae (HQ849259) (99%)	3.39 ± 0.32	2.96 ± 0.18	87.24
LSN52 (KY701521)	Paraburkholderia phenoliruptrix (CP003864) (99%)	2.38 ± 0.13	1.97 ± 0.13	82.58



0.02

Fig. 1. Phylogenetic relationship of PHAs-producing strains based on partial 16S rDNA sequences. Accession numbers are given in back of taxonomic assignment. The numbers at the nodes indicate the level of bootstrap support based on 1,000 replicates. Bar = 20% sequence divergence.

3.4.2. Effects of nitrogen sources and nitrogen concentrations

The influence of the nitrogen source was investigated by inoculating PFN29 in various nitrogen sources at 0.1% (w/v), including 3% (w/v) glucose as the carbon source. The PHB concentration, PHB content, and cell dry weight were increased by inorganic nitrogen sources compared to the control and organic nitrogen sources (Fig. 3A). The PHB concentration and PHB content with ammonium iron(II) sulfate and ammonium chloride were $3.9 \pm 0.05 \text{ g/L} (93.1\% \text{ PHB content of } 4.19 \pm 0.12 \text{ g/L CDW})$ and 3. 50 ± 0.29 g/L (91.5% PHB content of 3.81 ± 0.05 g/L CDW), respectively, and ammonium iron(II) sulfate containing two different cations (Fe²⁺ and NH⁴⁺) was the best for PHB accumulation. PHB synthesis related to autotrophy using ferrous iron, Fe(II), as an electron donor might be leveraged for long-term PHB production such as production by Gallionella ferruginea [33]. Ammonium is an important parameter to be controlled in feast and famine processes for PHB production [34]. This study is the first to show that PHB can be produced by Paraburkholderia sp. using ammonium iron(II) sulfate as a nitrogen source. Ammonium chloride was the second-most useful nitrogen source and was most suitable for PHB accumulation in Alcaligenes eutrophus PTCC 1615 [35] and V. azureus BTKB33 [27], most likely due to its simple structure that these strains can easily use. The nitrogen concentration in culture medium strongly influences the production of intracellular PHB [29]. Therefore, the concentration of a suitable nitrogen source must also be optimized. Different nitrogen concentrations (0, 0.01, 0.05, 0.1, 0.2 and 0.3% (w/v)) were examined (Fig. 3B). For ammonium iron(II) sulfate at 0.1% (w/v), 1 g/L was the optimum concentration for PHB accumulation, and the PHB concentration was 4.10 ± 0.05 g/L (95.1% PHB content of 4.35 ± 0.17 g/L CDW), which is consistent with a previous report showing that ammonium sulfate at 1 g/L is the optimal nitrogen concentration for maximal PHB production by bacterial strains isolated from rhizospheric soil [36]. When bacteria were cultivated in medium



Fig. 2. Optimization of PHB production by *Paraburkholderia* sp. strain PFN29 under submerged fermentation. PFN29 was cultured in modified minimal medium pH 7.0 for 72 h at 30°C with shaking at 200 rpm. (A) Effect of carbon sources and (B) Effect of carbon concentrations.



Fig. 3. Optimization of PHB production by *Paraburkholderia* sp. strain PFN29 under submerged fermentation. PFN29 was cultured in modified minimal medium containing 3% (w/v) glucose as the carbon source pH 7.0 for 72 h at 30° C with shaking at 200 rpm. (A) Effect of nitrogen sources and (B) Effect of nitrogen concentrations.

containing more than 0.1% (w/v) nitrogen, their cell growth and PHB concentrations were both reduced. Similar results have been reported by Lathwal et al. [36], where high nitrogen concentrations (above 1 g/L) in medium were shown to inhibit PHB accumulation. PFN29 produced PHB during growth under nitrogen-deficient conditions as a control (0.54 ± 0.01 g/L PHB concentration and 38% PHB content of 1.43 ± 0.04 g/L CDW); however, this strain required nitrogen-limited conditions for PHB synthesis. This finding is consistent with previous reports for *P. xenovorans* LB400 [37] and *P. sacchari* LMG 19450 [38], which have been shown to produce PHB under nitrogen-limited conditions.

3.4.3. Effect of pH

The effect of the pH of the medium on PHB production was investigated. PFN29 was cultured in the optimum medium containing 3% (w/v) glucose as the carbon source and 0.1% (w/v) ammonium iron(II) sulfate as the nitrogen source with different pH levels ranging between 5.0 and 10.0. The results revealed that after 72 h of incubation using the optimal medium at pH 7.0, a maximum PHB concentration of 4.04 ± 0.11 g/L (95.3% PHB content of 4.24 ± 0.22 g/L CDW) was obtained (Fig. 4A), and pH 6.0 was the second-most useful pH for PHB production (3.05 \pm 0.06 g/L PHB concentration), which is consistent with previous reports for V. azureus BTKB33 [27] and P. sacchari IPT 101 LMG 19450 [39] where the optimal pH was 7.0. Little PHB production was observed at pH levels < 6.0 and >8.0, possibly because pH values above and below the optimal level affect the degenerative enzymes of biopolymerproducing bacteria. pH is an important parameter in the synthesis of metabolites and the growth of bacteria because it influences metabolic processes [40].

3.4.4. Effect of temperature

The effects of several temperatures, including 25, 30, 35, 40 and 45°C, on PHB production were studied. PFN29 was cultivated in optimum medium containing 3% (w/v) glucose as the carbon source and 0.1% (w/v) ammonium iron(II) sulfate as the nitrogen source at pH 7.0 for 72 h. Incubation temperatures in the range of 30–35°C were appropriate for PHB production, with a maximum PHB concentration of 4.51 ± 0.26 g/L (96.9% PHB content of 4.66 ± 0.32 g/L of CDW) achieved at 35°C (Fig. 4B). Similar findings have also been reported for *V. azureus* BTKB33 [27] and *E. aquimaris* [28]. The PHB concentration and cell dry weight decreased when the temperature dropped below 30°C and increased beyond 35°C, suggesting that very low or very high temperatures reduced the activity of the enzymes responsible for PHB synthesis.

3.4.5. Effect of incubation time

Incubation time is an important factor associated with bacterial growth and PHB accumulation. The effects of various incubation times for PFN29 on PHB production was evaluated by growing this strain in medium prepared using 3% (w/v) glucose and 0.1% (w/v) ammonium iron(II) sulfate at pH 7.0 and 35°C for different durations (24, 48, 72, 96 and 120 h) with shaking at 200 rpm (Fig. 4C). The results revealed that after 96 h of incubation in the medium under the stationary phase of growth, the highest PHB concentration and cell dry weight were 5 ± 0.17 g/L and 5.14 ± 0.17 g/L (97.3% PHB content), respectively, which gradually diminished with increasing incubation time. These results are





Fig. 4. Optimization of PHB production by *Paraburkholderia* sp. strain PFN29 under submerged fermentation. PFN29 was cultured in modified minimal medium containing 3% (w/v) glucose as the carbon source and 0.1% (w/v) ammonium iron (II) sulfate as the nitrogen source with shaking at 200 rpm. (A) Effect of pH, (B) Effect of temperature, and (C) Effect of incubation time.

consistent with a report on the cultivation of *Rhodobacter sphaer*oides N20 in GM medium at pH 7.0 with incubation at 37° C for 96 h [41]. The PHB concentration at 24 h was minimal (2.09 ± 0. 24 g/L) because the culture was in the acclimatization period. The reduction in PHB production after 96 h may be due to a lack of nutrients and an increase in metabolites, toxins and inhibitors that might have a negative effect on PHB synthesis [36].



Fig. 5. Accumulation of intracellular-like PHB granules in *Paraburkholderia* sp. PFN29 under transmission electron microscope. PFN 29 was grown in optimum medium containing 3% (w/v) glucose and 0.1% (w/v) ammonium iron(II) sulfate at pH 7.0 and 35° C for 96 h with shaking at 200 rpm.

3.4.6. Accumulation of intracellular-like PHB granules in Paraburkholderia sp. PFN29

The TEM images revealed PHB granules with a diameter approximately $0.2-0.5 \ \mu m$ (Fig. 5) accumulating inside *Paraburkholderia* sp. PFN29, which is consistent with Kunasundari and Sudesh [42] who reported that the average size of intracellular PHA granules is approximately $0.2-0.5 \ \mu m$ in diameter.

3.5. Effects of the co-carbon sources and concentrations on preliminary PHBV production

A wide range of both gram-positive and gram-negative bacteria have been found to produce PHBV copolymers instead of PHB homopolymers if appropriate precursors are present. The presence of precursors is also essential for adjusting the 3-hydroxyvalerate (3HV) monomer fraction in PHBV and thus changing the polymer characteristics [43]. As precursors, levulinic acid and propionic acid were employed as cosubstrates or auxiliary carbon sources for cell growth and PHBV biosynthesis in Paraburkholderia sp. PFN29 cultivated in modified minimal medium with 3% (w/v) glucose as the main carbon source (Fig. 6). The results revealed that using 3% (w/v) glucose and 0.05% (w/v) propionic acid as co-carbon sources resulted in the highest PHBV concentration $(3.08 \pm 0.06 \text{ g/L}, 62.8\%)$ PHBV content of 4.89 ± 0.20 g/L CDW) (Fig. 6A). When bacteria were cultivated in medium containing more than 0.05% (w/v) propionic acid, their cell growth, PHBV concentration and PHBV content were reduced. Similar results were achieved when these bacteria were grown in medium containing 3% (w/v) glucose and 0.05% (v/v) levulinic acid, which yielded a maximum PHBV concentration of 2.91 ± 0.04 g/L (69.8% PHBV content of 4.17 ± 0.08 g/L CDW) (Fig. 6B). PHBV production was decreased when the medium contained more than 0.05% (w/v) levulinic acid. The growth rate of bacteria was significantly influenced by increasing levulinic acid and propionic acid concentrations, and high concentrations are known to be harmful to microorganisms [44]. In particular, propionic acid was found to be considerably more hazardous than valeric acid [43]. The results are consistent with a previous report for Alcaligenes sp. SH-69 in which the use of levulinic acid as a cosubstrate was found to enhance growth and PHA accumulation at concentrations ranging from 0.05 to 0.1% (w/v) with glucose as a



Fig. 6. Effects of the co-carbon sources and concentrations on preliminary PHBV production. *Paraburkholderia* sp. PFN29 was grown in optimum medium containing 3% (w/v) glucose with (A) propionic acid and (B) Levulinic acid as co-carbon sources and 0.1% (w/v) ammonium iron(II) sulfate at pH 7.0 and 35°C for 96 h with shaking at 200 rpm.



Fig. 7. ¹H NMR spectrum of PHA from *Paraburkholderia* sp. PFN 29. (A) extracted PHB; PFN29 was grown in optimum medium containing 3% (w/v) glucose and 0.1% (w/v) ammonium iron(II) sulfate at pH 7.0 and 35°C for 96 h with shaking at 200 rpm and (B) extracted PHBVp; PFN29 was cultivated in optimum medium containing 3% (w/v) glucose plus 0.05% (w/v) propionic acid with 0.1% (w/v) ammonium iron(II) sulfate at pH 7.0 and 35°C for 96 h with shaking at 200 rpm.



Fig. 8. GC/MS chromatogram of PHBV. (A) The chromatogram shows six monomeric compositions of standard PHBV; butanoic acid, 3-hydroxy-, methyl ester; ethyl 3 hydroxy butyrate; pentanoic acid, 3-hydroxy-, methyl ester; citric acid, trimethyl ester; 3-hydroxy-3-methoxycarbonyl-pentanedioic acid dimethyl ester; and hexadecanoic acid, methyl ester, (B) extracted PHBV_h and (C) extracted PHBV_p.

principal carbon source, while concentrations greater than 0.15% (w/v) resulted in minimal cell growth and only trace quantities of recovered PHA [45]. In addition, PHBV synthesis from *Cupriavidus necator* was observed when low concentrations of levulinic acid were combined with other potentially less toxic substrates, such as glycerine and simple sugars [46]. Propionic acid was also shown to be an effective cosubstrate in the synthesis of PHBV from *Herbaspirillum seropedicae* Z69 [47]. PFN29 was utilized to synthesize PHBV from glucose, levulinic acid, and propionic acid as part of preliminary research to optimize the concentration of co-carbon substrates for PHBV synthesis. However, we should investigate additional conditions that yield the highest PHBV accumulation and have potential for industrial utilization.

3.6. Confirmatory analysis of PHB and PHBV products

The ¹H NMR spectrum of extracted PHB from PFN29 was obtained, and each peak corresponded to a certain carbon atom in monomers, similar to standard PHB. PHB peaks were detected at 1.26, 2.6 and 5.2 ppm, which correspond to the resonance absorption of methyl (–CH₃), methylene (–CH₂) and methane (CH) groups, respectively, in 3-hydroxybutyrate (3-HB), confirming its structure as a PHB homopolymer (Fig. 7A). The ¹H NMR spectra of extracted PHB from gram-negative and gram-positive bacteria were consistent with those reported in previous studies. Narayanan et al. [48] discovered that the first peak started at

1.67, reflecting to the $-CH_3$ proton, multiplet peaks from 2.37 to 2.71, indicating the existence of a $-CH_2$ proton, and peaks at 5.28 to 5.31, indicating the presence of a -CH proton in the PHB molecule formed by *Bacillus cereus* according to ¹H NMR analysis. For PHBV production, PFN29 was cultivated in medium containing co-carbon substrates and (i) 3% (w/v) glucose plus 0.05% (v/v) levulinic acid and (ii) 3% (w/v) glucose plus 0.05% (w/v) propionic acid with 0.1% (w/v) ammonium iron(II) sulfate at pH 7.0 and 35°C for 96 h with shaking at 200 rpm, and the extracted PHAs were designated PHBV₁ and PHBV_p, respectively. The ¹H NMR spectra of extracted PHAs implied that the polymers contained the two monomeric units, HB and HV (Fig. 7B). In the ¹H NMR spectrum resonances of PHBV₁, peaks at approximately 0.83-0.89 and 1.27 ppm were designated as methyl group protons in HB and HV, while multiple peaks at approximately 1.57-1.61 and 2.32-2.62 ppm were assigned to methylene protons. The existence of methane protons gave multiple peaks around 5.14-5.25 ppm. Similarly, the ¹H NMR spectrum resonances of PHBVp were noted at 0.83-0.9, 1.27, 1.55-1.63, 2.44-2.62 and 5.13-5.26 ppm for -CH₃ (HV side group), -CH₃ (HB side group), -CH₂ (HV side group), -CH₂ (HV and HB bulk structure) and CH (HV and HB bulk structure), respectively (Fig. 7B). These findings are in agreement with those of previous reports [49]. The chemical composition of extracted PHAs from PFN29 was characterized by GC/MS analysis. The results were compared with the standard PHBV (Fig. 8A). Four chromatogram peaks of PHBV1 (Fig. 8B) and PHBVp (Fig. 8C) with

acquisition times of 6.452:6.4588, 7.4766:7.4767, 7.852:7.8521 and 19.8763:19.87 min were observed in the mass spectrum. The mass spectra from the MS library were identified as (i) butanoic acid, 3-hydroxy-, methyl ester, (ii) ethyl 3 hydroxy butyrate, (iii) pentanoic acid, 3-hydroxy-, methyl ester, and (iv) hexadecanoic acid, methyl ester, and were also observed in the chromatogram of the PHBV standard (18 mol% 3HV). These findings are consistent with the GC/MS analysis of the PHBV extracted from *Bacillus aryabhattai* PHB10, which exhibited a major peak resembling 3hydroxybutyric acid methyl ester, pentadecanoic acid methyl ester and hexadecanoic acid methyl ester, confirming the PHBV structure [50]. Glucose and levulinic acid were used as co-carbon sources, resulting in 3HV contents of 15 mol% which was similar to glucose and propionic acid.

4. Conclusions

PFN 29 was cultured in optimum medium containing 3% (w/v) glucose and 0.1 % (w/v) ammonium iron(II) sulfate at pH 7.0 and 35°C for 96 h with shaking at 200 rpm. The highest PHB concentration was 5 ± 0.17 g/L (97.3 PHB content of 5.14 ± 0.17 g/L CDW). For preliminary PHBV production, PFN 29 was grown in medium containing 3% (w/v) glucose with 0.05% (v/v) levulinic acid and 3% (w/v) glucose with 0.05% (w/v) propionic acid as co-carbon sources. The extracted PHAs were characterized by ¹H NMR and GC/MS analyses to confirm their structure containing PHB and PHBV, with PHBV containing 15 mol% 3HV. This is the first report on PHB and PHBV production by *P. schumannianae* PFN 29. According to the findings of this study, PFN 29 is a promising candidate for PHA production in a variety of industrial applications as a substitute for petroleum-based plastics.

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Conflict of interest

The authors declare that there is no conflict of interest regarding the publication of this paper.

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